



List 646

EXOMILL VC-10 CPM-CC-EML

SPEED FEED 1410-1411	VC10	BR	30°			WELDON FLAT	REG	LONG	PACKED 1 PIECE
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Cutting Diameter Tolerance	
1/4" ≤ D ≤ 2"	+0/-0.0011"



EDP Number		Diameter	Length of Cut	Overall Length	Shank Diameter	Number of Flutes
		D (Fractional Size)	Lc (Inch)	L (Inch)	d (Inch)	
6460300	●	1/4	1.250	3.063	0.375	4
6460500	●	3/8	1.500	3.250	0.375	4
6461100	●	1/2	2.000	4.000	0.500	4
6461500	●	1/2	2.000	4.000	0.500	6
6462100	●	5/8	2.500	4.625	0.625	4
6462500	●	5/8	2.500	4.625	0.625	6
6463100	●	3/4	3.000	5.250	0.750	4
6463500	●	3/4	3.000	5.250	0.750	6
6464100	●	7/8	3.500	5.750	0.875	4
6464500	●	7/8	3.500	5.750	0.875	6
6465100	●	1	4.000	6.500	1.000	4
6465500	●	1	4.000	6.500	1.000	6
6466100	●	1-1/4	4.000	6.500	1.250	6
6466200	●	1-1/2	4.000	6.500	1.250	6
6466400	●	2	4.000	7.750	2.000	6

● Stocked ○ Available Upon Request; MOQ May Apply ▲ Globally Stocked
Note: Other coatings available upon request.



ABOUT OSG

DRILLING

THREADING

MILLING

HOLDERS

INDEX

P					M			K	N		S		H				
Steel					Stainless Steel			Cast Iron	Non-Ferrous		HRSA		Hardened Steel				
Carbon Steel			Alloy Steel	Die Steel					Aluminum		Nickel Alloy	Titanium					
Low	Medium	High							6061	Casting			Inconel	6Al4V	~35 HRC	35-45 HRC	45-50 HRC
1010	1035	1065	4140	4340	300	400	17-4 PH		6061	7075		6Al4V	(30 HRC)				
○	○	○	◎	◎	◎	◎	◎	○	○	○		○		◎	○		

○ Good ◎ Best

